

HIGH IMPACT POLYSTYRENE(HIPS)

SH03

Characteristics:

- High Flow
- Excellent Toughness
- Excellent Mold Release Behaviour

Processing:

- Molding

Applications:

- Gas assisted injection molding of TV cabinets
- Suitable for thin walled parts, AC grills, toys, computer accessories, refrigerator components
- Base material for compounding

Material Status	:	Commercially Active
Agency Ratings	:	FDA 21 CFR 177.1640, UL File E185934

PROPERTY	ASTM TEST METHOD	TEST CONDITION	VALUE	UNIT
Rheological				
Melt Flow Index	D1238	200 °C / 5kg	10	gm / 10 min
Thermal				
Vicat Softening Point	D1525	120 °C /hr,1kg	97	°C
HDT (Unannealed)	D648	1.86 MPa	76	°C
Mechanical				
Tensile Strength	D638	50 mm/min	24	MPa
Elongation	D638	50 mm/min	50	%
Flexural Strength	D790	3.2 mm	37	MPa
Flexural Modulus	D790	3.2 mm	1800	MPa
Izod Impact (Notched)	D256	3.2 mm	100	J/m
Flammability				
Glow Wire Temperature	IEC 695-2-1	-	-	°C
Flammability	UL 94	@ 1.6mm	HB	-
General				
Specific Gravity	D792	-	1.03	-
Processing Conditions				
Melt Temperature	-	-	180-260	°C
Pre-drying Temperature	-	-	NA	°C
Mold Temperature	-	-	40-60	°C

Data presented in this catalogue are typical values of properties and are intended to serve as guide only. SPL reserves the right to review the content of this catalogue and revise.



SUPREME PETROCHEM LTD





Test Method & Standard Properties

Data presented in this catalogue are typical values of properties for natural materials and intended to serve as a guide only. All tests are carried out at 23°C unless otherwise stated. Testing of all mechanical properties is done with an injection molded specimen of 3.2 mm. In actual applications, properties can be affected to a considerable extent by the mould / die design, the processing conditions and the colour

Environmental

Supreme polystyrene resins can be recycled, incinerated or disposed off in landfill without detriment to the environment. Adequate ventilation should be used during processing. Where recycling of Supreme Polystyrene is not possible, disposal to landfill or incineration in accordance with all applicable government laws and regulations is recommended. Material Safety Data Sheets (MSDS) for Supreme Polystyrene resins are available from Supreme Petrochem Ltd MSD sheets are provided to help customers in their own handling safety and disposal needs and those that may be required for applicable health and safety regulations e.g. OHSAS ISO14000.

Supreme flame retardant polystyrene grades contains additives which may release hazardous or toxic vapors through lengthy or excessive exposure to high heat. Kindly, refer to recommended processing temperatures and use suitable personal protective equipments.

Handling Precautions

While the handling of Supreme polystyrene pellets generally does not present unusual problems a dust can be formed under some circumstances. If workers are exposed to this dust, they should be protected from dust inhalation by use of approved dust respirators. Contact with the skin and eyes should be prevented by use of protective equipment and/or clothing.

SPL recommends storing of polystyrene in cool & dry place in a shade away from sunlight and heat. The packing used is not UV stabilised and hence should not be exposed to sunlight

Exclusion of Liability

The information contained herein is provided for general reference purposes only. By providing the information contained herein, Supreme Petrochem Ltd makes no guaranty or warranty, and does not assume any liability with respect to the accuracy or completeness of such information or the product results in any specific instance and hereby expressly disclaims any implied warranties of merchantability or fitness for a particular purpose or any other warranties or representations whatsoever, expressed or implied. Nothing contained herein shall be construed as a licence to use the products of Supreme Petrochem Ltd in any manner that would infringe any patent.



SUPREME PETROCHEM LTD

Corporate Office, Exports & Zonal Office (West)

17/18, Shah Industrial Estate, Veera Desai Road, Andheri (West), Mumbai-400 053, India.

Ph. : (91-22) 2673 6196 to 99, Fax: (91-22) 2673 4783/ 2673 6203 / 5693 5930, Website : www.supremepetrochem.com

E-mail: | Exports: export@spl.co.in | West Zone: marketing@spl.co.in | Business Development: appl_dev@spl.co.in

Zonal Office (North)

FGL, 9th Floor, Gopala Towers,
25, Rajindra Place,
New Delhi - 110 008
Ph.: (91-11) 2573 0405-06
Fax: (91-11) 2573 0405-06
E-mail: spl_delhi@spl.co.in

Zonal Office (South)

144/4, Baab Enclave, Little Mount,
Saidapet, Chennai-600 015
Ph.: (91-44) 2235 5065 / 2235 4074
Fax: (91-44) 2235 5065 / 2235 4074
E-mail: spl_chennai@spl.co.in

Sales Offices

Vadodara : Telefax : (91-265) 2284521
Kolkata : Telefax : (91-33) 24160278
Bangalore : Telefax : (91-80) 23565110

Works

Village Amdoshi / Wangani,
Wakan - Roha Road,
Taluka Roha, Dist. : Raigad.
Maharashtra - 402 106.
Ph.: (91-2194) 222540 to 222548
Fax: (91-2194) 222617 & 222537

