

Technical Data Sheet [TDS]

PA66 Natural

Reference: A1S25 G30 H-0007

Properties	Unit	Method	Value d.a.m.
Physical			
Relative density	g/cm ³	ISO 1183	1.37
Humidity	%	ISO 15512-B	< 0.25
Mechanical			
Tensile modulus (1 mm/min)	MPa	ISO 527	10700
Stress at break (5 mm/min)	MPa	ISO 527	180
Strain at break (5 mm/min)	%	ISO 527	2.8
Flexural modulus (2 mm/min)	MPa	ISO 178	8300
Flexural strength (2 mm/min)	MPa	ISO 178	247
Charpy notched impact strength (23°C)	kJ/m ²	ISO 179/1eA	12
Charpy unnotched impact strength (23°C)	kJ/m ²	ISO 179/1eU	70
Thermal			
Heat deflection temperature HDT (1.80MPa)	°C	ISO 75-A	248
VICAT softening temperature	°C	ISO 306	> 230
Processing			
Melt temperature range	°C	-	255-290
Recommended mould temperature	°C	-	70-100
Drying temperature	°C	-	80
Drying time	h	-	2-4

The data submitted here are, to the best of Grupo Repol's knowledge, representative of the range of properties for the listed products, but should not be used to establish process limits or used as the direct basis of design. Colorants or other additives may alter these properties. The data are given for natural grade unless otherwise specified.

Last update: 03/ 2014



